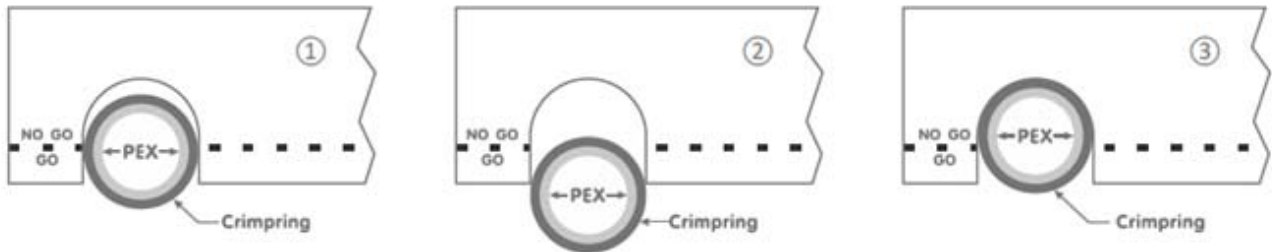


Proper use of the "NO GO" Gauge



- 1) If the crimped ring slides into the slot and stops in the "GO" range (as shown above), the crimping is good.
- 2) If the crimped ring fails to pass the "GO" entrance (as shown above), the connection is failed.

Adjustment: Increase numeric value. Suggest - turn only any one side (not both sides) one increment at a time to try again, if it fails again, turn the other side one increment more.

- 3) If the crimped ring passes the "NO GO" line (as shown above), the crimping is unqualified.

Adjustment: Reduce numeric value. Suggest - turn only any one side (not both sides) one reduction at a time to try again, if it fails again, turn the other side one reduction.